

Date: Tuesday, 5/9/2006 2:29:48 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D205-564 (K10015)
<b>Job Number</b> : 27038	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : Z_CUSTOM
<b>This Issue</b> : 5/9/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : PAPERWORK
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 5/8/2006 <b>Type</b> : N/A	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 00015	<b>Material</b> : N/A
<b>Written By</b> : <u>SEE ABOVE USER &amp; DATE.</u>	<b>Due Date</b> : 5/15/2006
<b>Checked &amp; Approved By</b> : <u>SEE COMMENT BELOW</u>	<b>Qty:</b> 1 <b>Um:</b> Each
<b>Comment</b> : <u>SEE ABOVE USER &amp; DATE.</u>	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 ADD DSI 9328 TO K10015'S IN STOCK  
 REMOVE DSI 9247 PAPERWORK FROM K10015 KITS IN STOCK

AL 06/05/11 (13)

2.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL  
 INSPECT LEVEL 21

06/05/12 (13)

Job Completion



B24834 x 2  
 B23912 x 1  
 B25168 x 7 + 3

06/08/12

# ENGINEERING CHANGE NOTICE

<b>DART AEROSPACE LTD</b>		<b>ECN #:</b> 801	
Date: 06.05.02		Created By: <i>JS</i>	
Project No: D205-564 / D430-688		Checked By:	
Project Name: BEARPAW INSTALLATIONS		Approved By: (Management if reqd)	
Description of Change:			
RELEASE: DSI 9328 Rev. A D3503 Rev. A D3511 Rev. A			
<b>Engineering Actions</b>	<b>Yes</b>	<b>No</b>	<b>Responsible</b>
Required Documents Under Review?		<input checked="" type="checkbox"/>	
Update Blue/Pink Folder/Electronic File	<input checked="" type="checkbox"/>		JS/PH
Update DSI Folder/Electronic File	<input checked="" type="checkbox"/>		JS/PH
Update D-Part Master Binder	<input checked="" type="checkbox"/>		JS
Update Grey Project Binder		<input checked="" type="checkbox"/>	
Update DEO/DSI Binder	<input checked="" type="checkbox"/>		JS
Update Master Document List (MDL)	<input checked="" type="checkbox"/>		JS
Update Drawing Approval Record (DR)	<input checked="" type="checkbox"/>		JS
Update Change Record Form			
Move Electronic File	<input checked="" type="checkbox"/>		JS
Notify TCA of Change	<input checked="" type="checkbox"/>		DS
Notify FAA of Change		<input checked="" type="checkbox"/>	
Update QSI 021 (TC/FAA STC)		<input checked="" type="checkbox"/>	
Update QSI 036 (K-Kits)		<input checked="" type="checkbox"/>	
Scan Documents		<input checked="" type="checkbox"/>	
Update Accpac Database	<input checked="" type="checkbox"/>		JS
Update Access Database	<input checked="" type="checkbox"/>		JS
Verification ARC	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	JS
Create/Update STC Approval List		<input checked="" type="checkbox"/>	
Update Prod. Dev. Summary	<input checked="" type="checkbox"/>		PH
Create/Update COSS (Estimate/BOM)	<input checked="" type="checkbox"/>		JLM
Create/Update PPP's	<input checked="" type="checkbox"/>		JS
Update Paperwork Kits in Production	<input checked="" type="checkbox"/>		JS
Update Paperwork Kits in Stock	<input checked="" type="checkbox"/>		JS/LL
Rework/Scrap Current Production	<input checked="" type="checkbox"/>		LL
Rework/Scrap Kits in Stock?	<input checked="" type="checkbox"/>		LL
Update Qpulse		<input checked="" type="checkbox"/>	
Create/Update Controlled PDF Dwgs	<input checked="" type="checkbox"/>		JS
Create/Update FAI sheets		<input checked="" type="checkbox"/>	
Create/Update CNC Programs	<input checked="" type="checkbox"/>		JLM
Create/Update Tooling	<input checked="" type="checkbox"/>		JLM
Create/Update DXF File	<input checked="" type="checkbox"/>		PH
MPP required?		<input checked="" type="checkbox"/>	
Notify Previous Customers			
Notify Eurocopter France		<input checked="" type="checkbox"/>	
Notes: UPDATE K10015 WITH DSI 9328 & REMOVE DSI 9247 PAPERWORK (SEE ATTACHED EMAIL)			

ECN Complete: \_\_\_\_\_ Date: \_\_\_\_\_

## Kim Johnston

From: phum@dartaero.com  
Sent: Tuesday, May 02, 2006 10:56 AM  
To: S Shahbazian; Hum, Peter  
Cc: Johnston, Kim; davids@dartaero.com  
Subject: Re: Run-on Landing Wearplate kit

Hi Serge,

Assuming that David has signed off the new DSI and the drawings. This is what needs to be done.

- 1) Signed off drawings and DSI from David,
- 2) ECN to release drawings and the DSI
- 3) Scrap the old DSI parts in stock (L Lacelle has told me there is 3) that is associated with the 205 bearpaw (D205-564, I think)
- 4) The signed off DSI will replace the old DSI

The ECN should have

- 1) Update Blue/Pink File
- 2) Scrap in stock/current production as required (DESTROY OLD STOCK)
- 3) Update COSS/ACCPAC/ESTIMATES/UPDATE DXF FILE (there are new P/N's and estimates to be written), the wearplate will be cut on the waterjet, Eric C should have the file
- 4) Update DSI folder and drawing binder and the .pdf folder
- 5) The paperwork in production/stock needs to be updated (i.e. replace the old wearplate DSI with the new wearplate DSI) K10015 (14) IN STOCK (Ø) IN PROD.

I hope I haven't forgotten anything. If I have, or you have questions just ask me or David

Peter

S Shahbazian <sshahbazian@dartaero.com> said:

> Hi Peter,

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>

> What is left to be done on Run-on Landing Wearplate Kit? Is it only the  
> ECN? Are we changing whatever is in stock? Because Kim can do the ECN, she  
> needs to know what to mark on ECN.

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> Thanks

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> Serge

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## Linda Lacelle

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**From:** Bill Beckett [bbeckett@dartaero.com]  
**Sent:** Tuesday, May 09, 2006 2:16 PM  
**To:** 'Linda Lacelle'  
**Cc:** Sian Willems (E-mail)  
**Subject:** RE: ECN 801

Linda,  
Don't scrap them, but I don't want to make any more once these are gone.  
They will be replaced by DSI9328 (in the catalogue as well).  
Bill

-----Original Message-----  
From: Linda Lacelle [mailto:llacelle@dartaero.com]  
Sent: May 9, 2006 12:34 PM  
To: 'Bill Beckett'  
Subject: RE: ECN 801

Do I scrap the 3 ??

-----Original Message-----  
From: Bill Beckett [mailto:bbeckett@dartaero.com]  
Sent: Monday, May 08, 2006 10:26 AM  
To: 'Peter Hum'; 'Linda Lacelle'  
Cc: 'Bill Beckett (E-mail)'  
Subject: RE: ECN 801

Linda,  
Who in DHS requested the L/T? I need to talk to them.  
Bill

-----Original Message-----  
From: Peter Hum [mailto:phum@dartaero.com]  
Sent: May 8, 2006 9:47 AM  
To: 'Linda Lacelle'  
Cc: Bill Beckett (E-mail)  
Subject: RE: ECN 801

Better check with Bill, it was my impression that we were scraping them all

Additionally, the old DSI 9247 was replaced by the new DSI 9328. Is it possible they are asking for the new wearplate but using the old DSI # to place the order.

Peter

-----Original Message-----  
From: Linda Lacelle [mailto:llacelle@dartaero.com]  
Sent: Monday, May 08, 2006 9:40 AM  
To: Peter Hum (E-mail)  
Subject: ECN 801

Peter,

Are we sure we want to scrap the 3 x DSI 9247's in stock? I know DHS requested a L/T last week on one of these. Just wanna make sure.  
LL